

Fig. 1

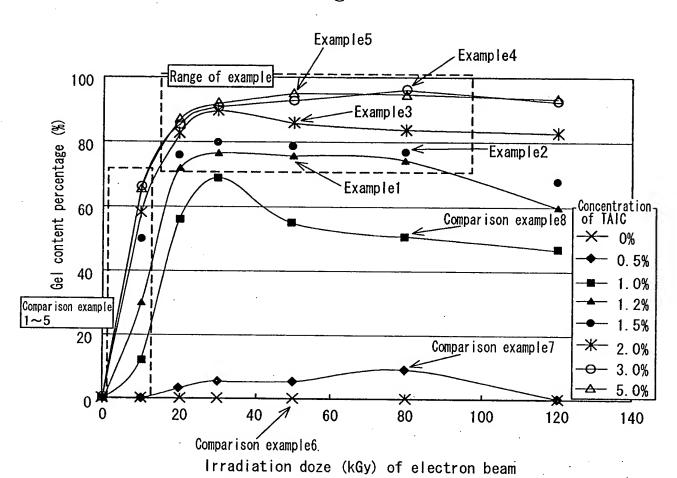
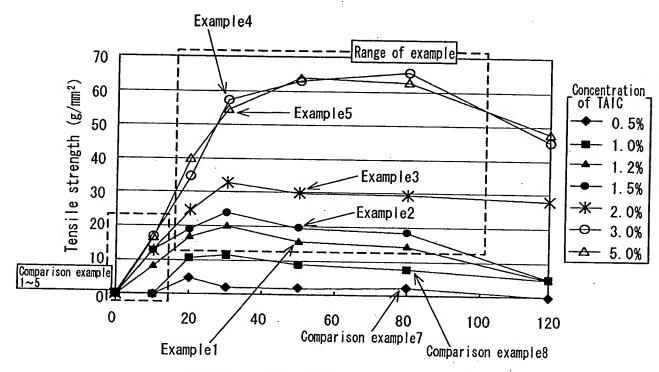




Fig. 2



Irradiation doze (kGy) of electron beam



Fig. 3

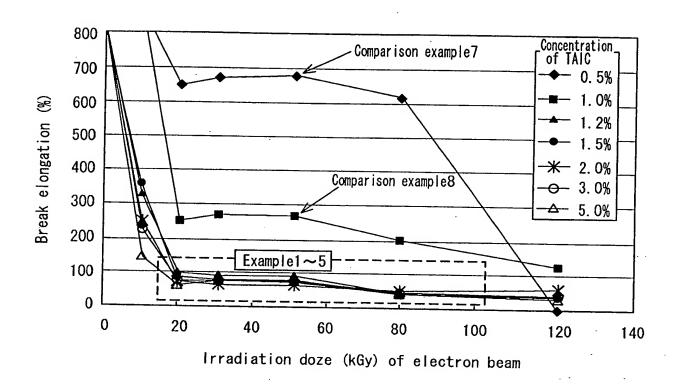




Fig. 4

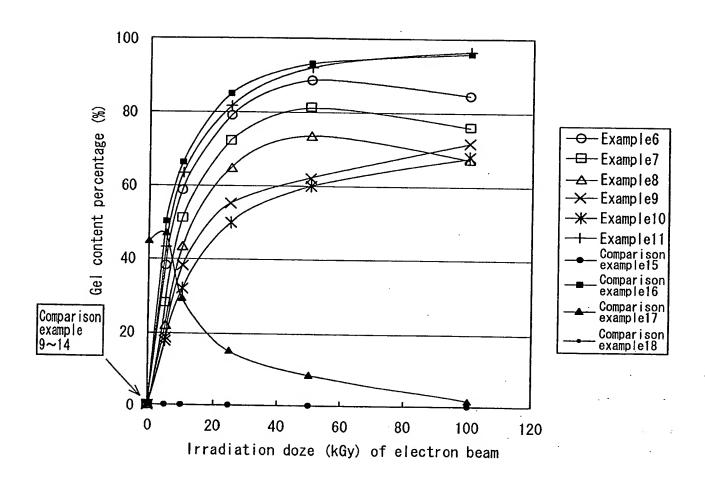
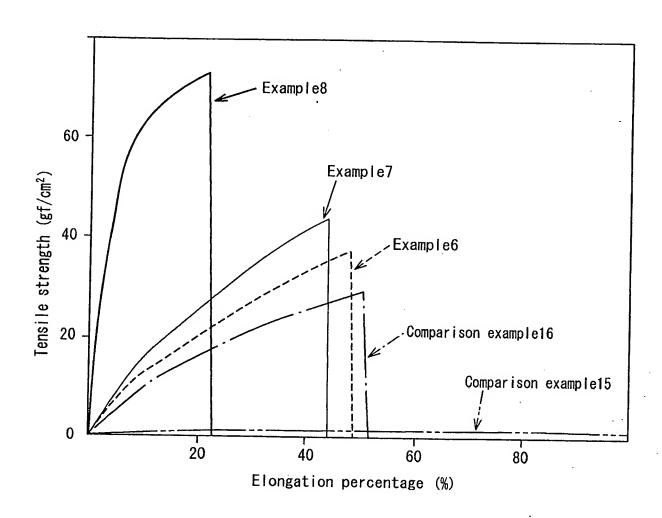




Fig. 5







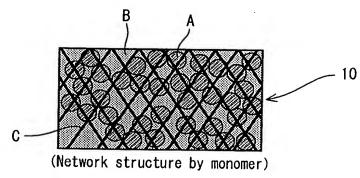
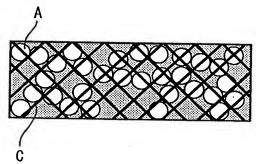


Fig. 6B



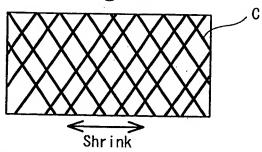
(Structure after elongation at 160 to 180°C)

Fig. 6C



(Heated at about glass transition temperature)

Fig. 6D



(Heated at not less than melting point)



Fig. 7A

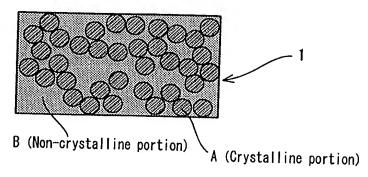


Fig. 7B

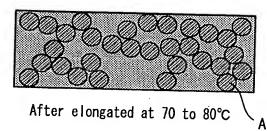


Fig. 7C

Not less than glass transition point (non-crystalline portion melts)

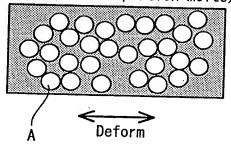


Fig. 7D

Not less than melting point (crystalline portion melts)

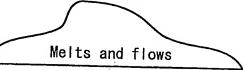
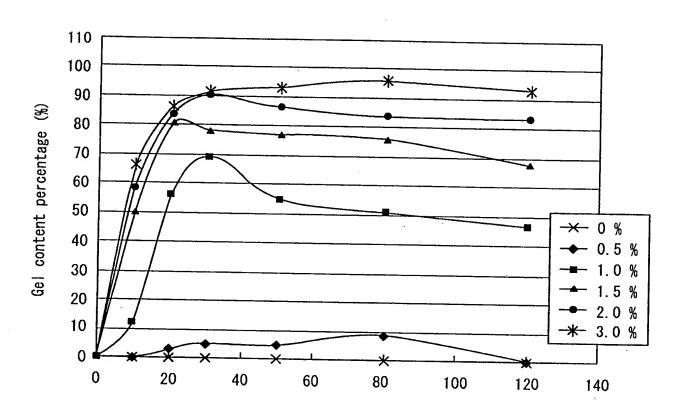




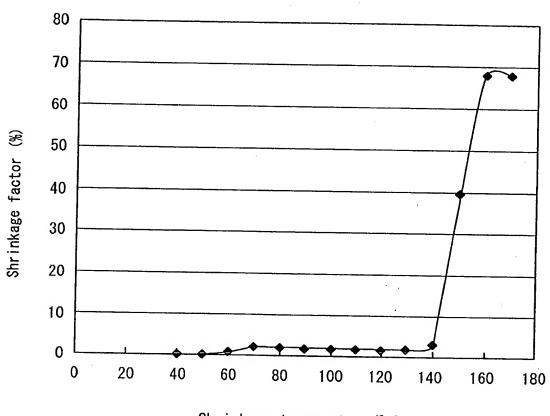
Fig. 8



Irradiation doze (kGy) of electron beam



Fig. 9



Shrinkage temperature(°C)



Fig. 10

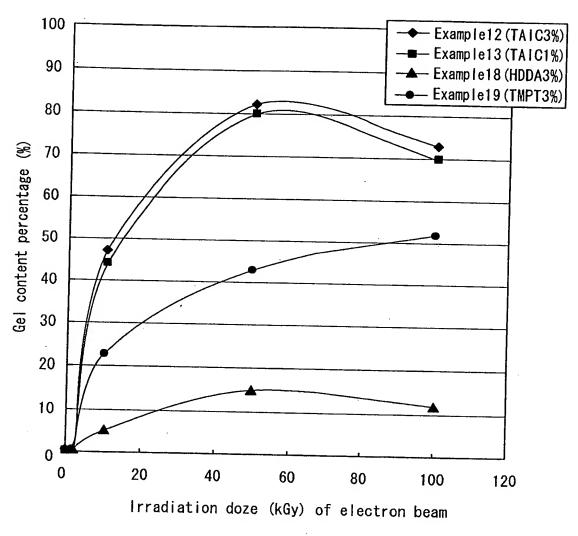




Fig. 11

